



The Alsa Corporation

**AC138 / AC138H
Polyurethane
Clearcoat / Hardener**

Product Number
AC138

Description
Polyurethane Clearcoat

Hardeners
AC138H

Description
Normal Hardener

Description

AC138 is a high solids urethane clearcoat designed for overall refinishing. It is an extremely durable and flexible finish. Excellent use in air and force dry environments.

Mixing Ratio (4:1)

Mix 4 parts AC138 to 1 part ACH138.

Application

Apply 2-3 wet coats at 25 psi allowing 10-15 minute flash between coats.

Dry times at 77° F

Dust Free in 20 minutes
Tack Free in 30 minutes

Force Drying

Flash time @ 77° F 15 Minutes

Bake Time @140°F 45 Minutes

Allow 16 –20 hours before wet sanding and buffing